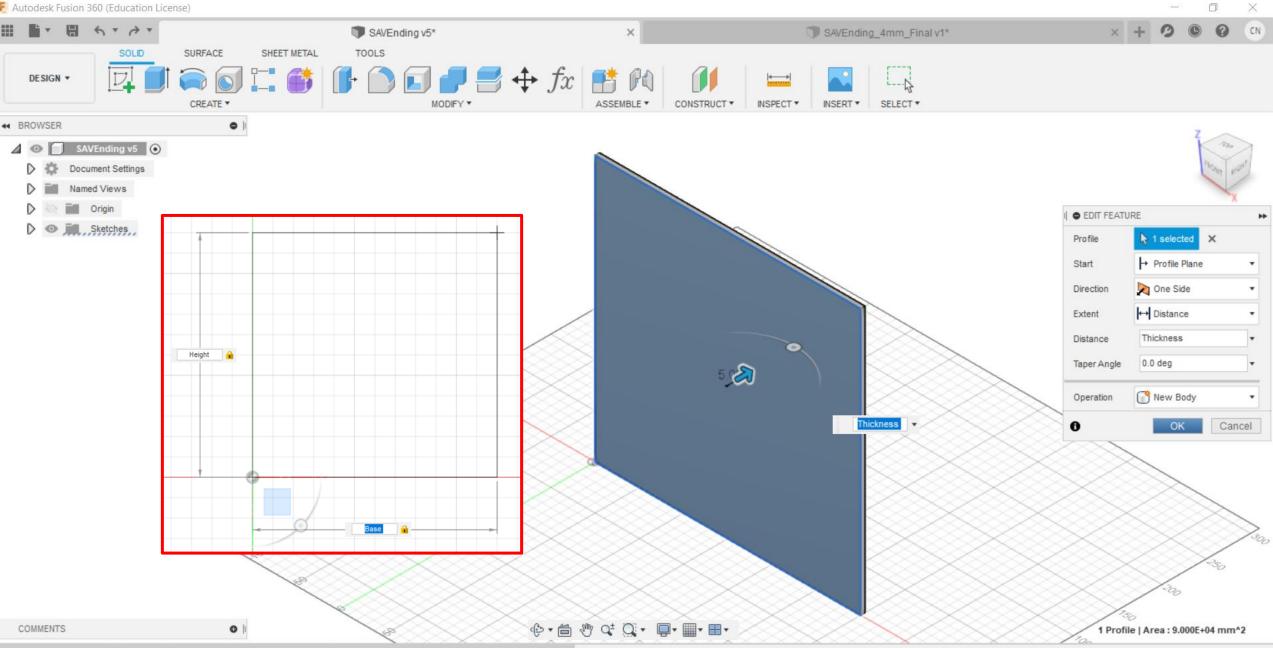
SAVEnding – Designing Stage

EP1000 Module Project

	Parameters							
	Parameter	Name	Unit	Expression	Yalue	Comme	ents ^	
	V User Parameters	+						
	😭 User Parameter	Thickness	mm	5 mm	5.00			
	🕁 User Parameter	Base	cm	35 cm	35.00			
	🔂 User Parameter	Height	cm	30 cm	30.00			
	User Parameter	Width	cm	30 cm	30.00			
	User Parameter	support_width	cm	20 cm	20.00			
	User Parameter	divider_height	cm	6 cm	6.00			
	User Parameter	divider_width	cm	21 cm	21.00			
	User Parameter	opening_base opening_height	cm	16 ст 6 ст	6.00			
	User Parameter	box_base	cm cm	10 cm	10.00			
	User Parameter	box_height	cm	6.5 cm	6.50			
	User Parameter	box_width	cm	6 cm	6.00			
Parameters	🛨 User Parameter	- finger_base	mm	20 mm	20.00			×
Parameters	🔶 User Parameter	finger_height	mm	5 mm	5.00			^
	✓ Model Parameters							
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✓ User Parameters	+							
User Parameter	Thickness	mm	5 mm			5.00		
🗘 User Parameter	Base	cm	30 cm	1		30.00		
🗘 User Parameter	Height	cm	30 cm	ו		30.00		
🛱 User Parameter	Width	cm	28 cm	ı		28.00		
🛱 User Parameter	support_width	cm	20 cm	ı		20.00		
🗘 User Parameter	divider_height	cm	6 cm			6.00		
🗘 User Parameter	divider_width	cm	20 cm	ı		20.00		
🖒 User Parameter	opening_base	cm	16 cm	ı		16.00		
🖒 User Parameter	opening_heigh	nt cm	6 cm			6.00		
🜟 User Parameter	finger_base	mm	30 mr	m		30.00		
눚 User Parameter	finger_height	mm	5 mm	ı		5.00		
V Model Parameters								

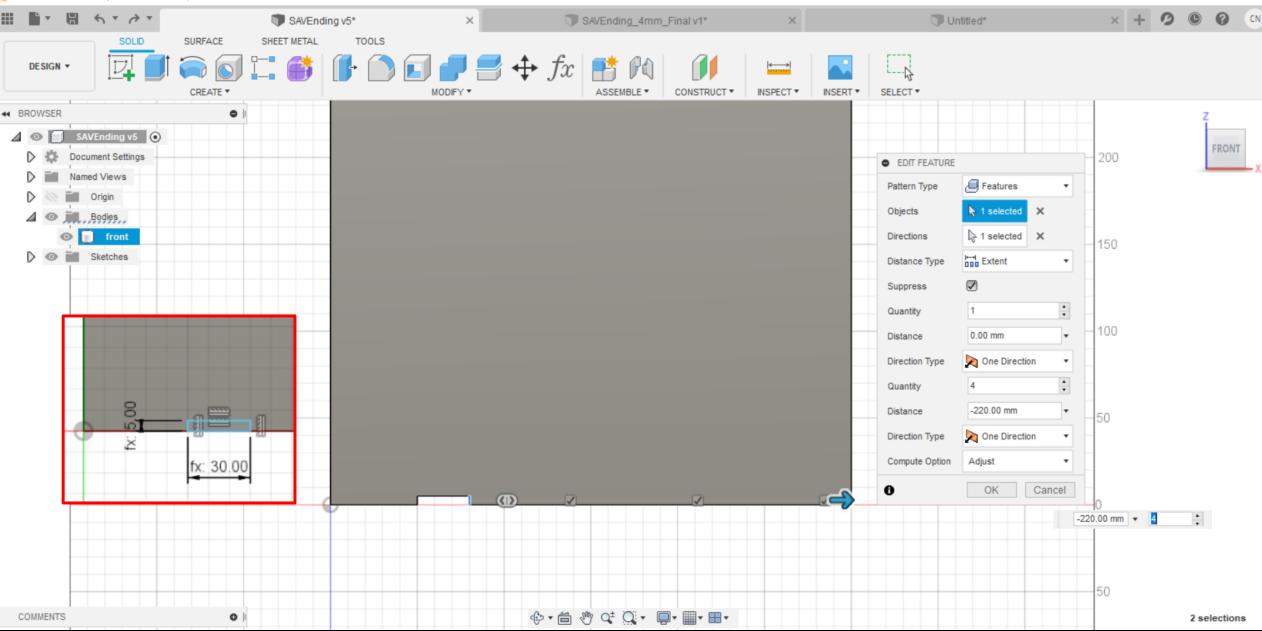
1. I set some parameters at the start, the final parameters are shown at the bottom.

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2. Create a sketch on the XZ plane, draw a 2-point rectangle of dimensions *Base x Height*, then extrude to *Thickness*.

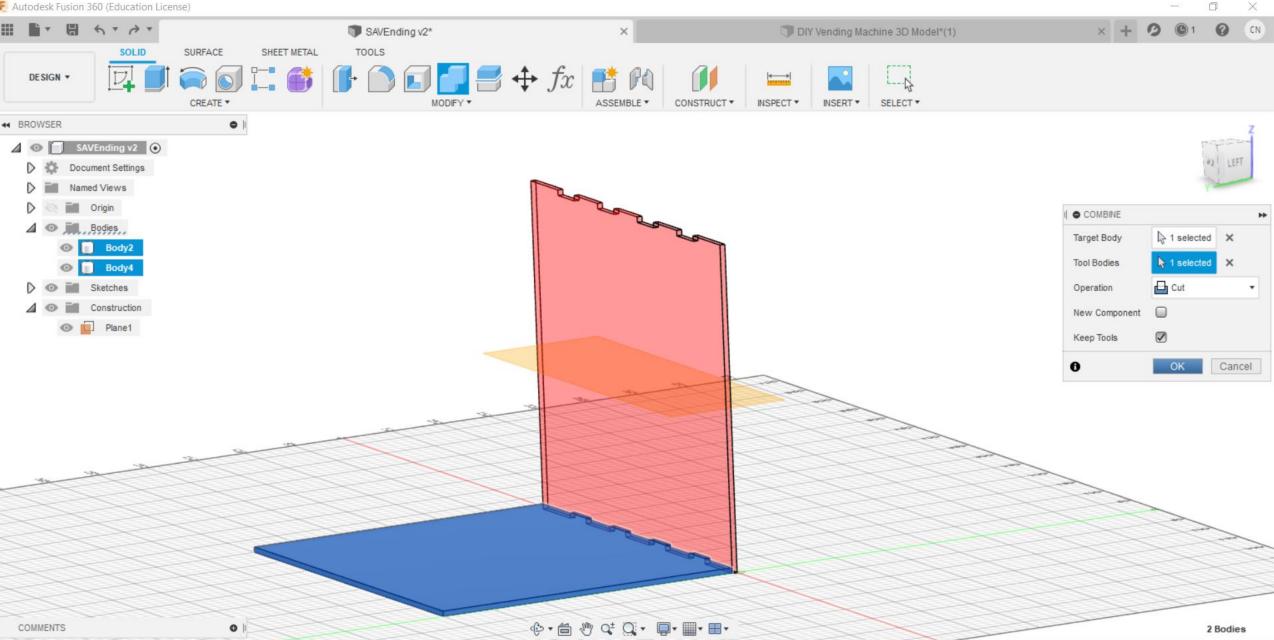




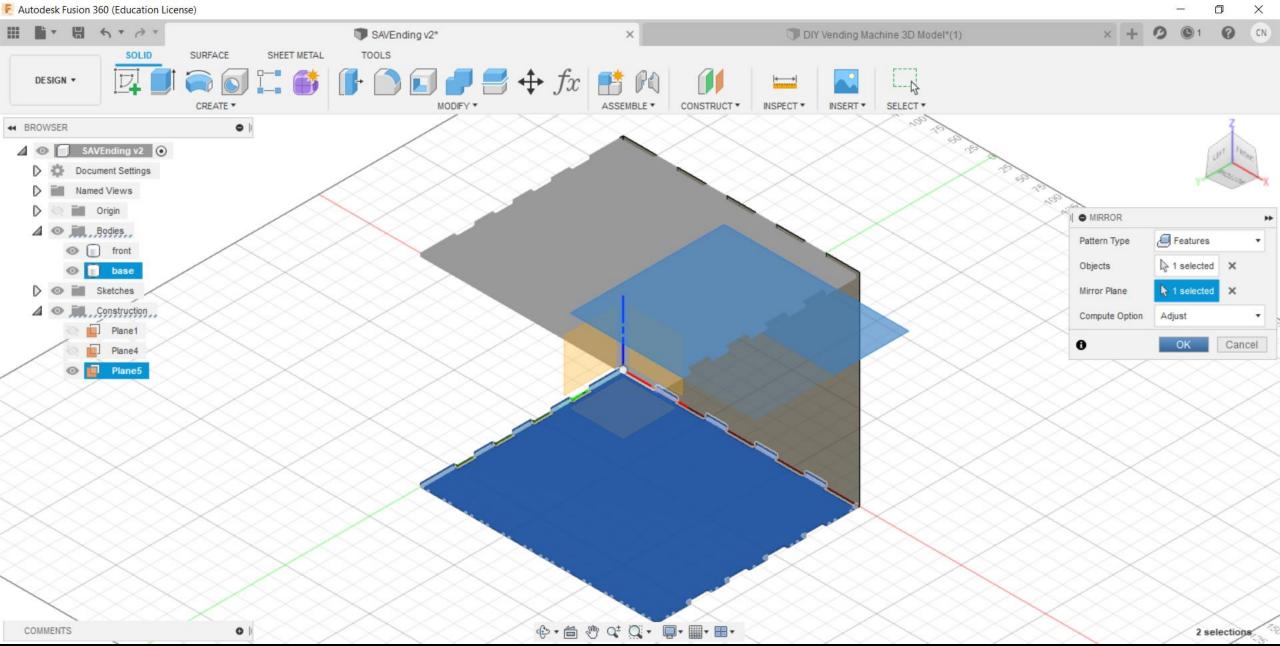
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3. It's been long since I used Fusion 360, and I didn't document that time, so I did not create the second piece to create the fingers then extrude. Here, I extruded a finger dent then used Rectangular pattern for other dents, as well as the other side.

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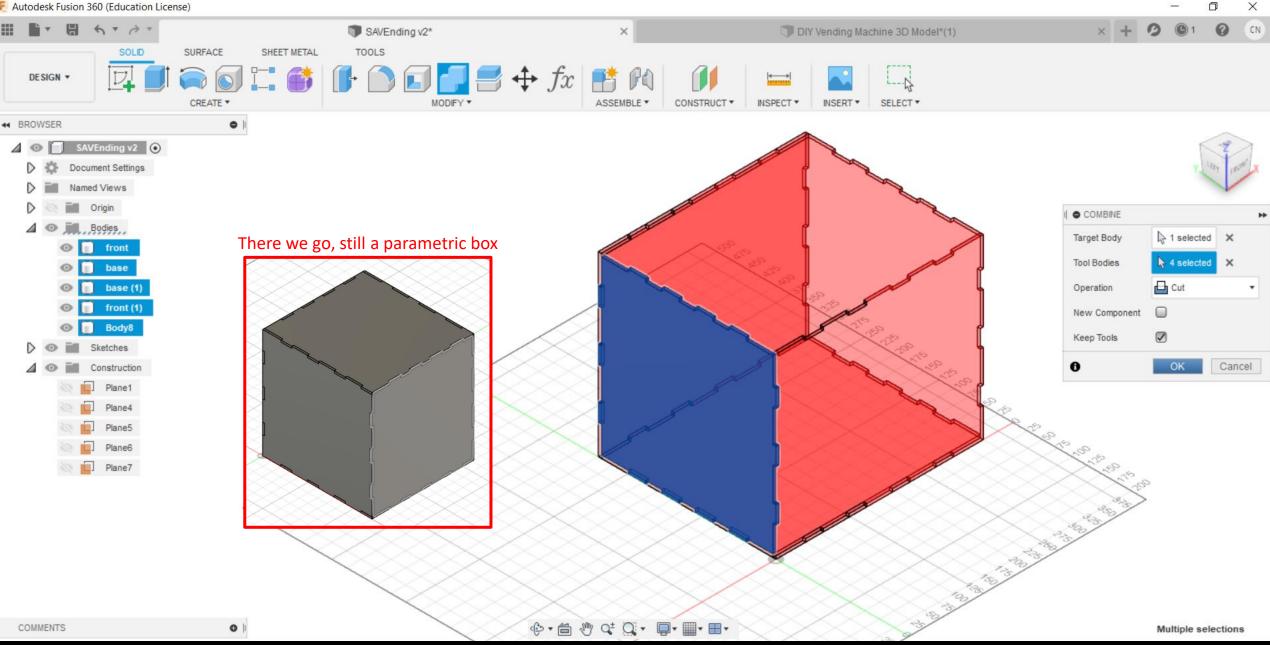


4. I drew another rectangle, this time *Base x Width* on the XY plane. After extruding to *Thickness*, I used the front piece to cut it. Repeated the finger 'dents' for this piece again, on the left and right.



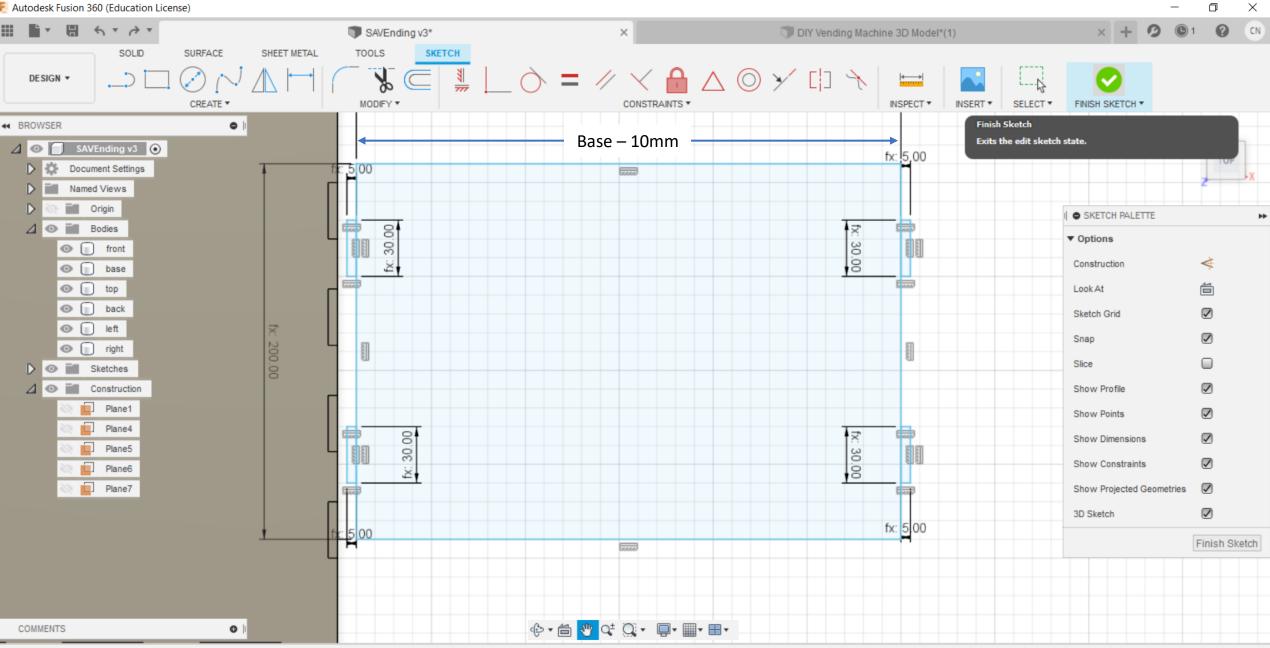
5. I constructed a midplane and mirrored the bottom piece. Then I make the finger dents again (silly of me not to recap), thankfully I have used snap to guidelines and mirror planes, hence I can still adjust my parameters easily.





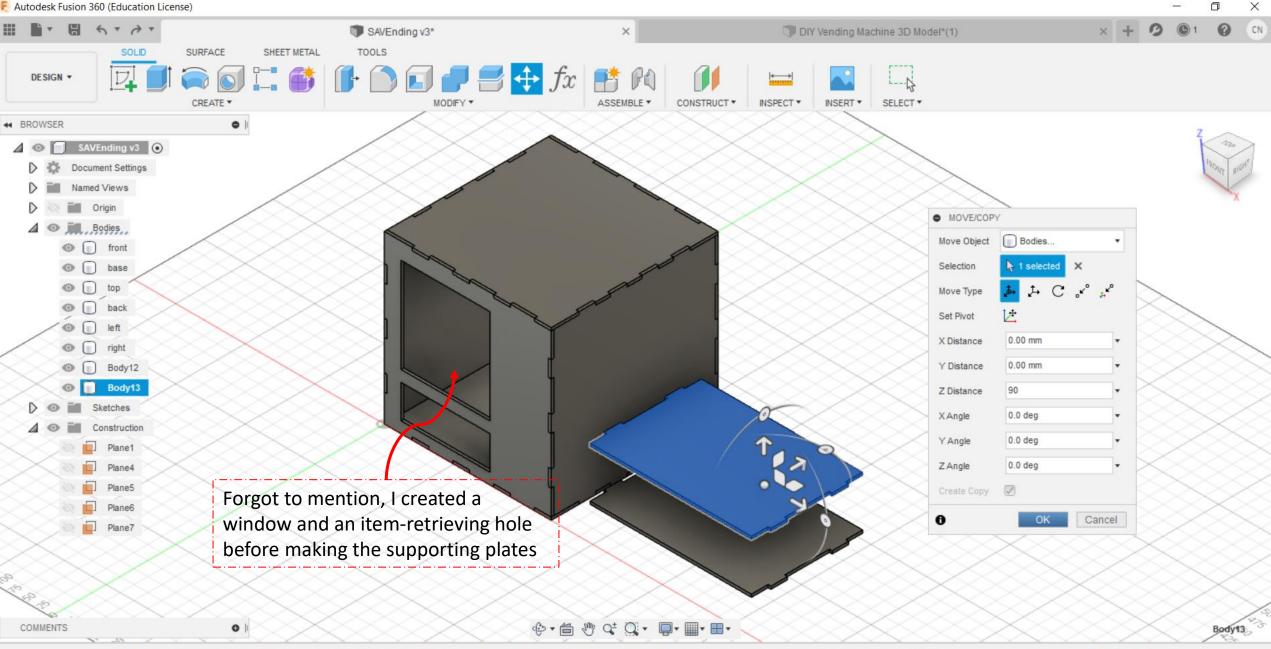
6. Continuing this mistake, I wasted much time repeating the same sketches, patterns, mirroring and cutting. Moving on, I used the 4 sides to cut a newly extruded left piece, then mirror again.

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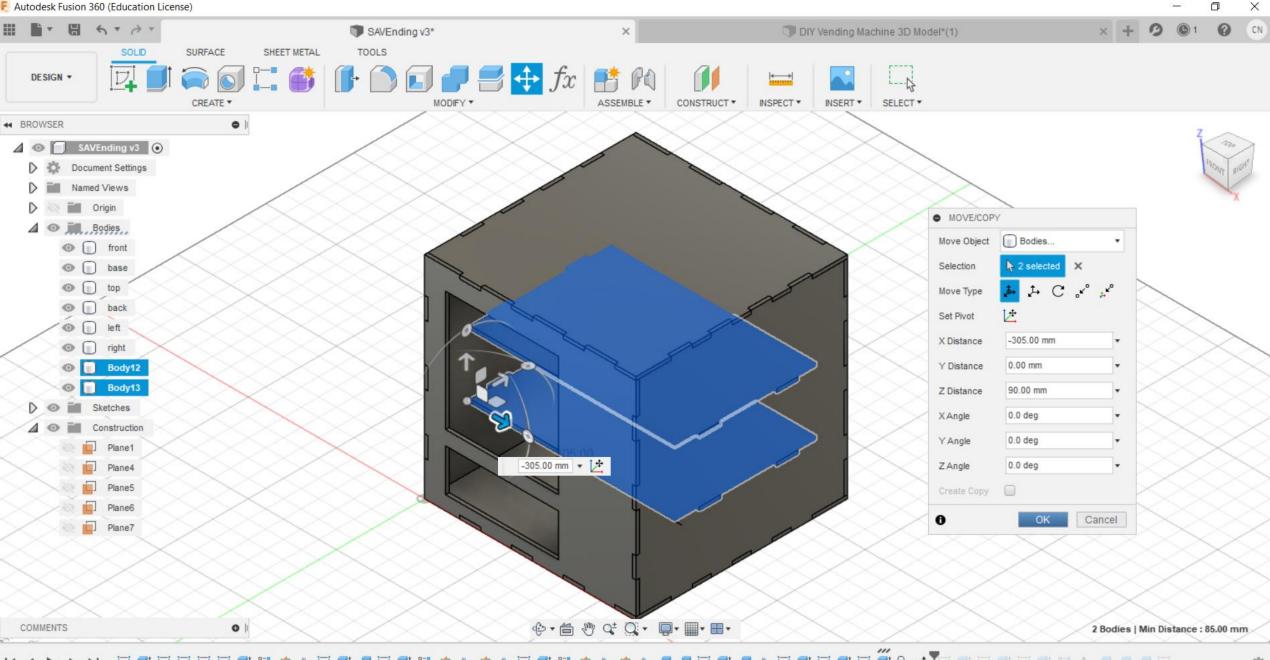
7. I drew these rectangles then extruded them. I sketched this just to the right of the actual position (so I can see the gaps).





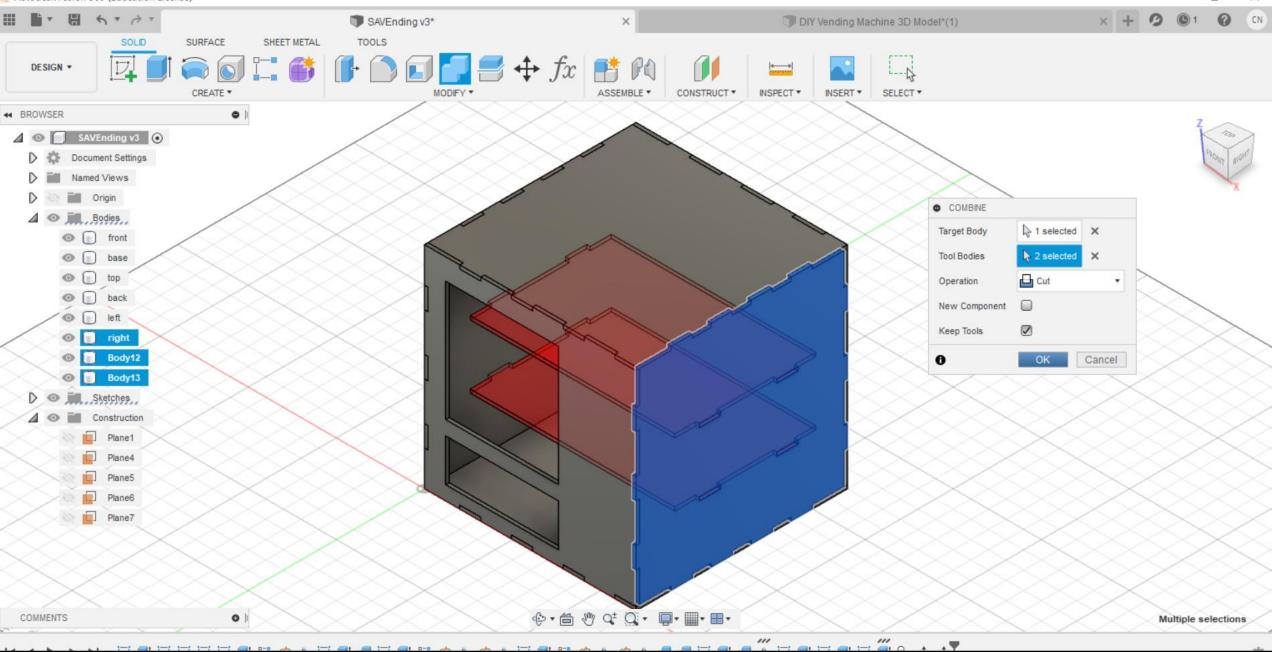
8. I extruded the sketch, then used Move/Copy function to Duplicate another one just 9cm above it.





9. Select Move/Copy, but this time to move these 2 supporting plates into my box.

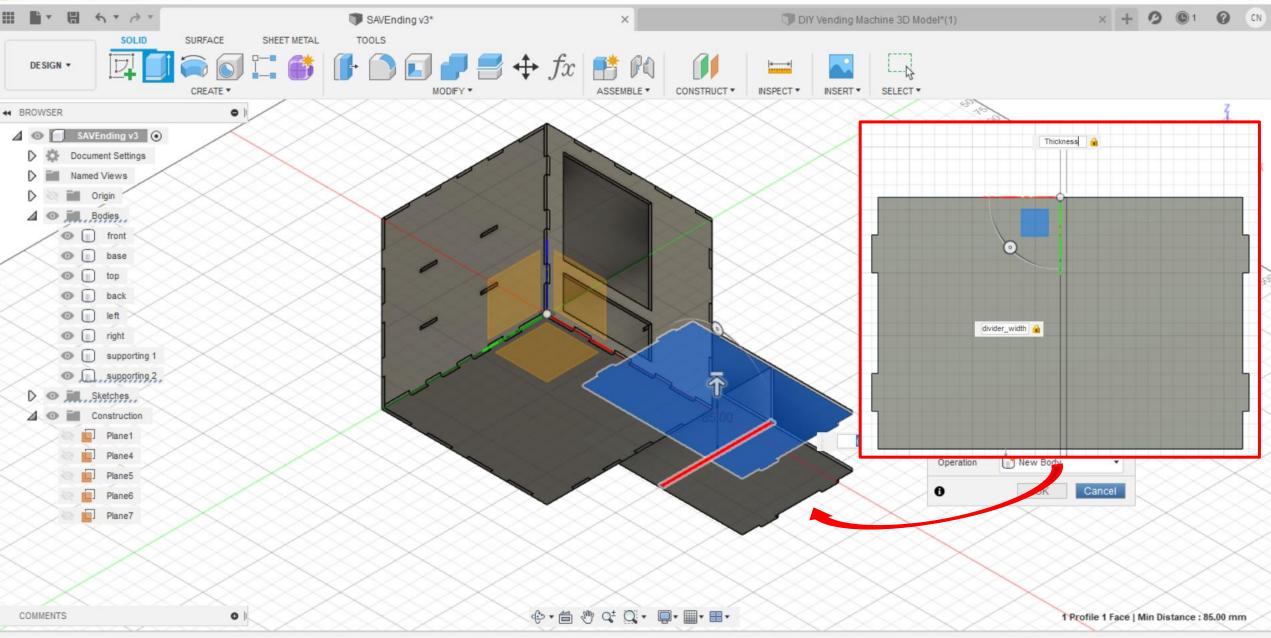




10. Cut holes on left and right walls for the supporting plates to fit nicely. It's fun knowing that these plates will fit nicely.

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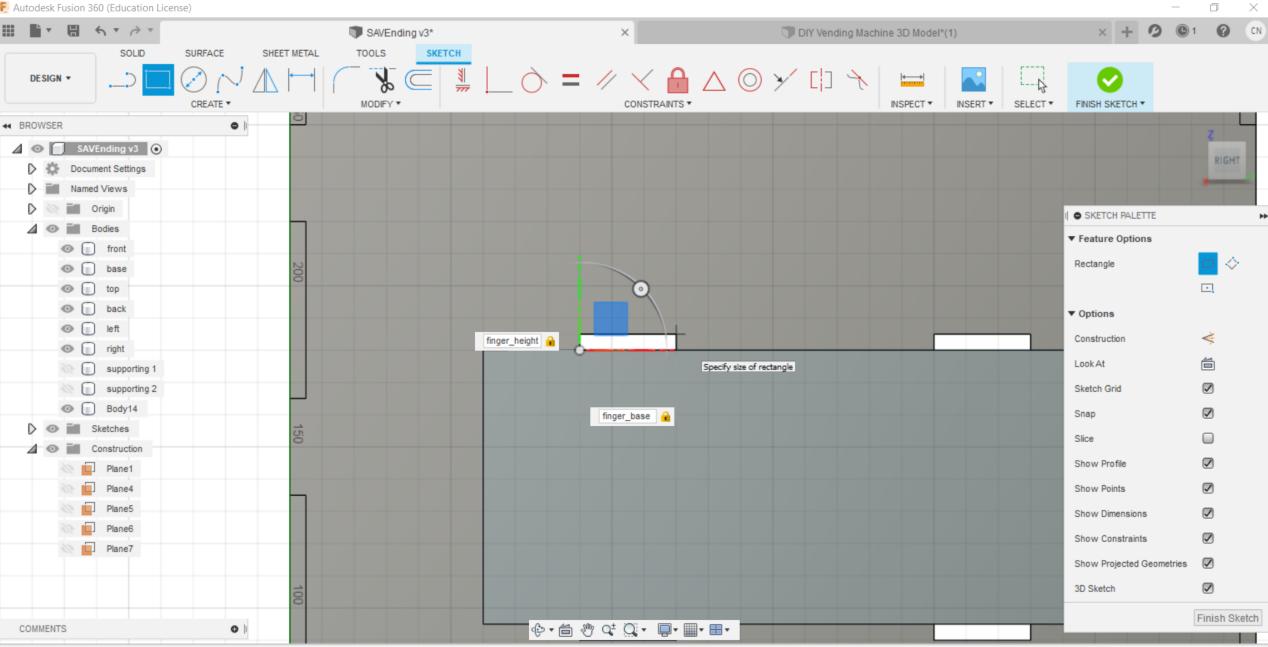


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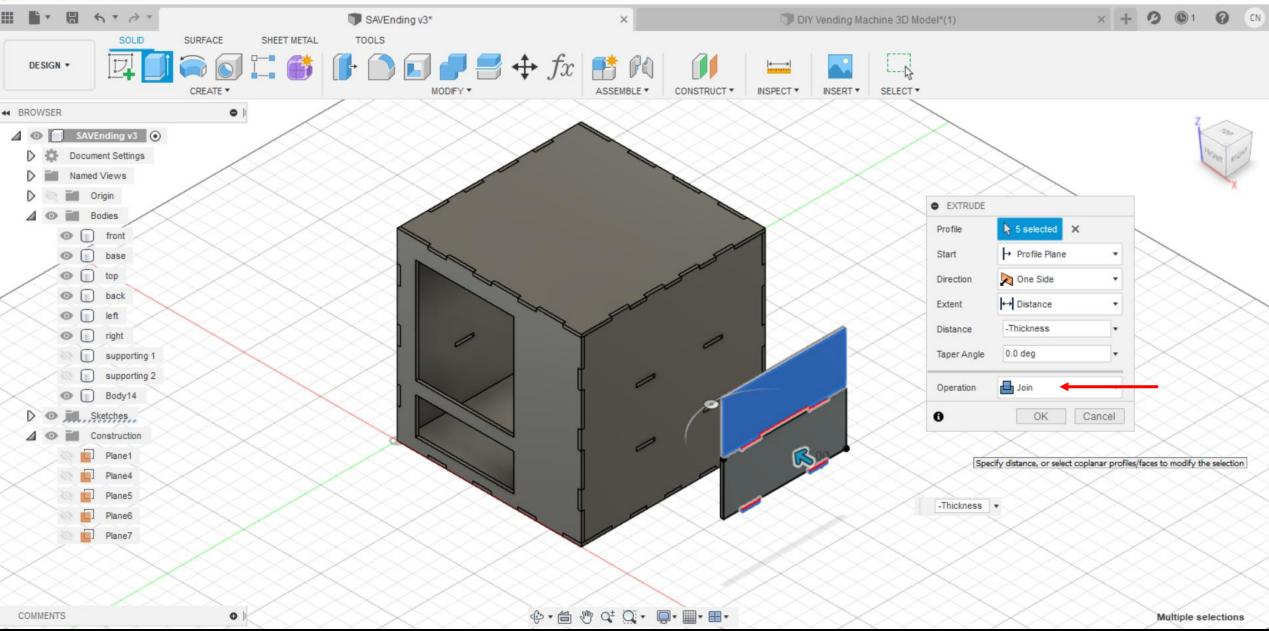
11. I drew a rectangle (*Thickness x Divider_width*) on the lower plate and extrude till it snaps to the bottom of the upper plate.

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12. By facing left, I can create the fingers of the divider in the corresponding positions. Then extrude.

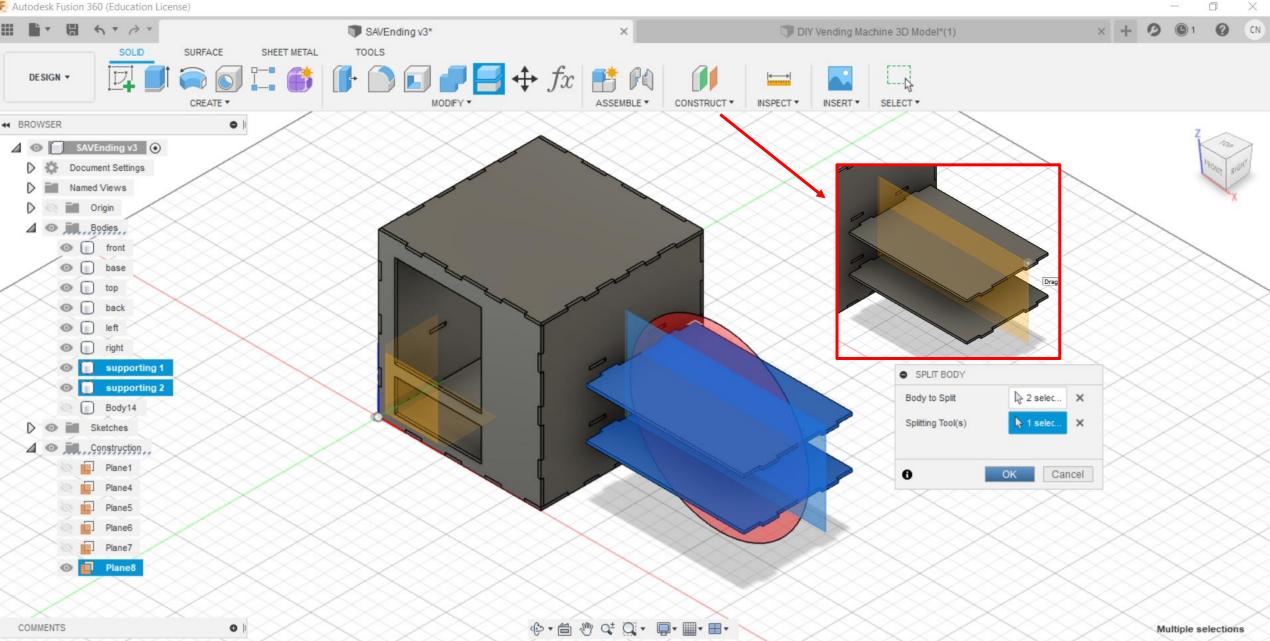
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13. I created the top part of the divider, which I now realised I could have just make a whole sketch with holes spanning from one finger of the wall to another and towards the edges, then extrude desired rectangles.

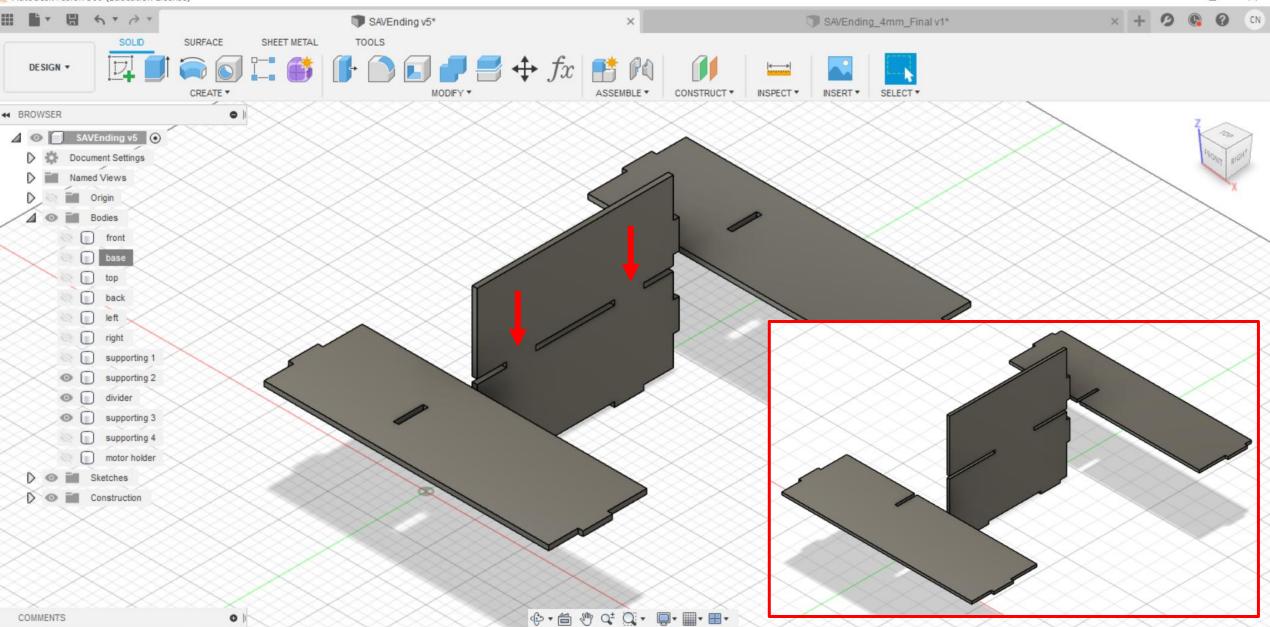
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14. Constructed a midplane and used that to split the supporting plates.

The initial reason is to allow the divider to fit in, but something's wrong... It is only when I was about to laser cut then I realised.

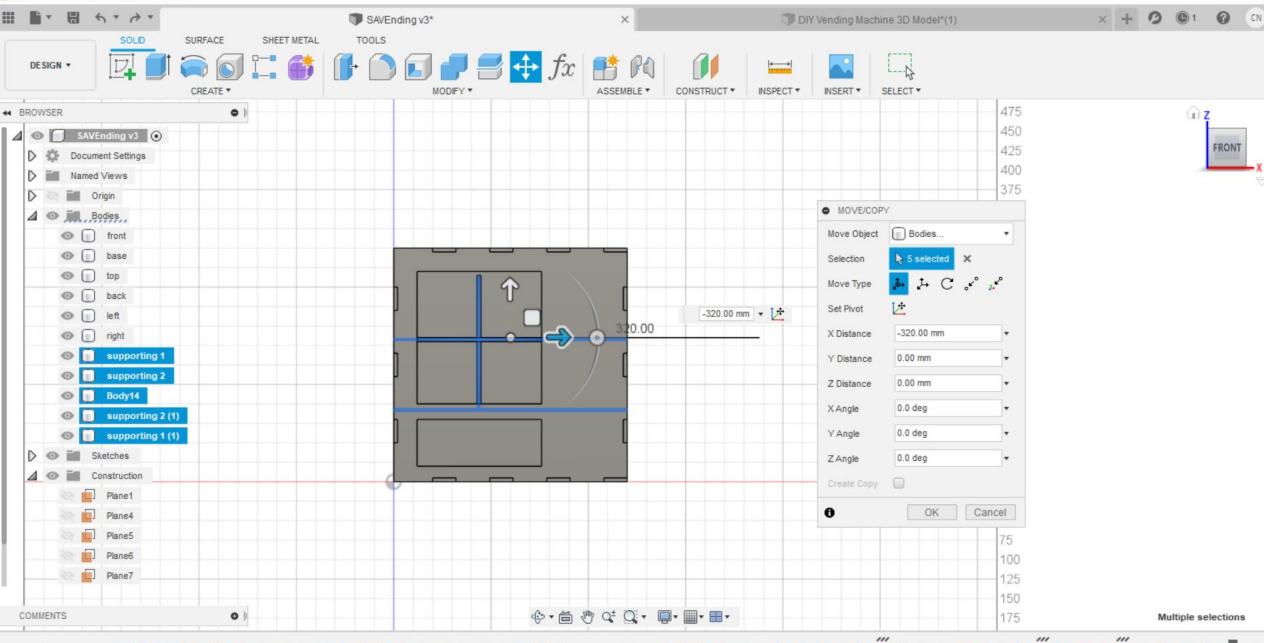
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Answer: The divider will not fit the upper supporting plates at all as there is no entrance for the finger to slot. Solution: I went back to edit the sketch and pulled the 2 centre rectangles together (merge). This way it creates press-fit plates.

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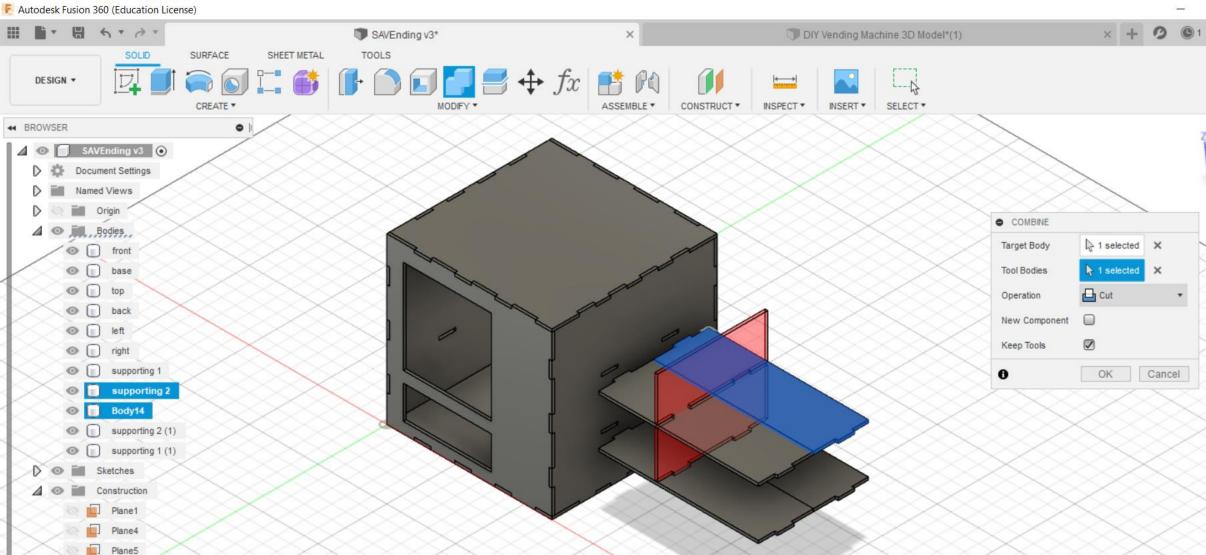
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15. Problem isn't solved here but it does not affect the following steps. I selected all internal plates and shift them into the box.



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16. After fixing the position, I took them out and cut out the holes in the supporting plates using divider. Then return them.

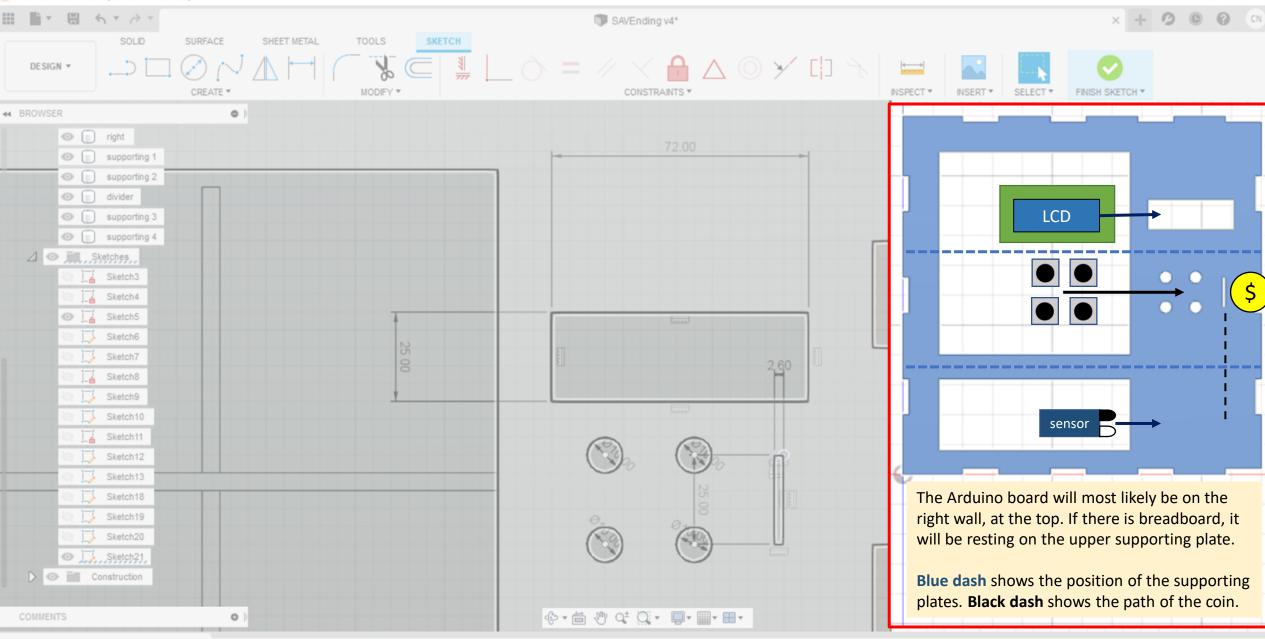
COMMENTS

Plane6

Plane7

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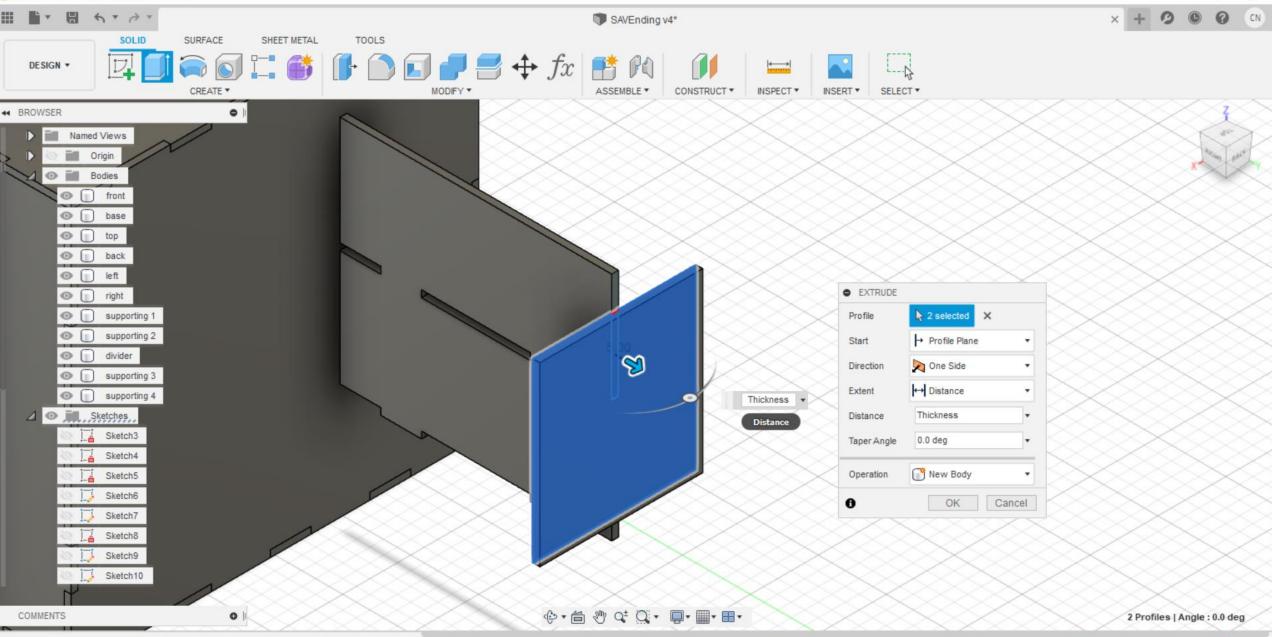
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17. Now, time to consider where my components will be. The smaller image is the arrangement after taking into consideration.

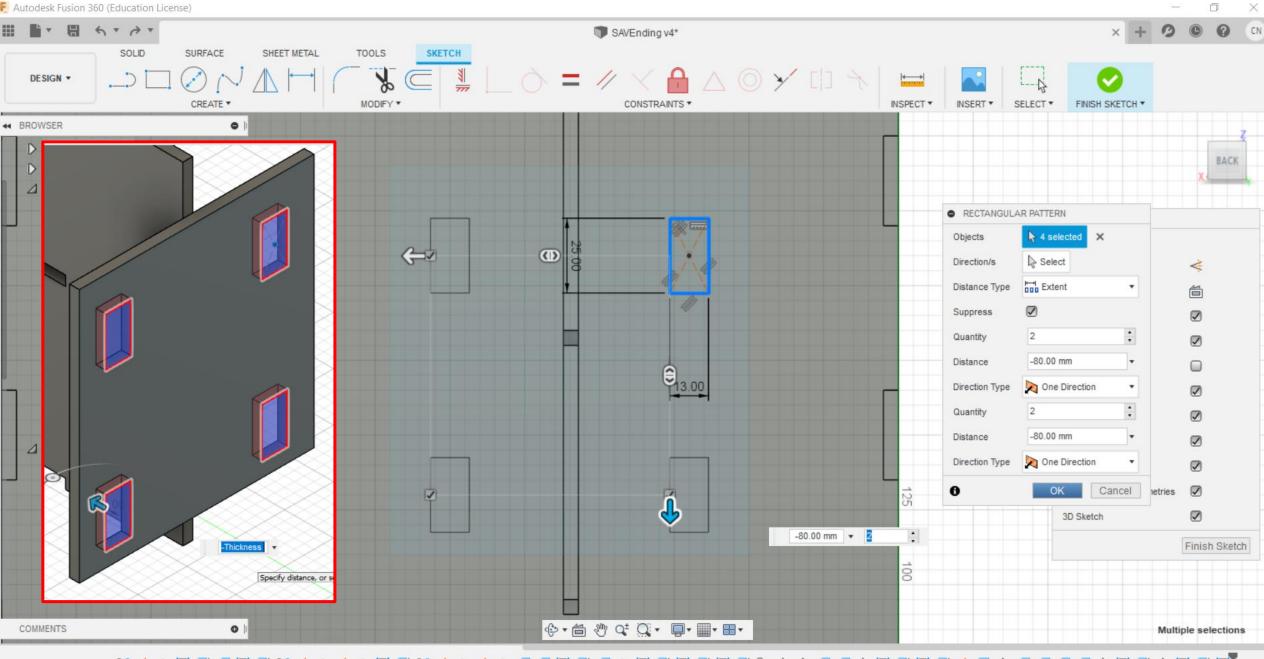
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18. I need a holder for my servo motors. A small plate stuck behind the divider should do.

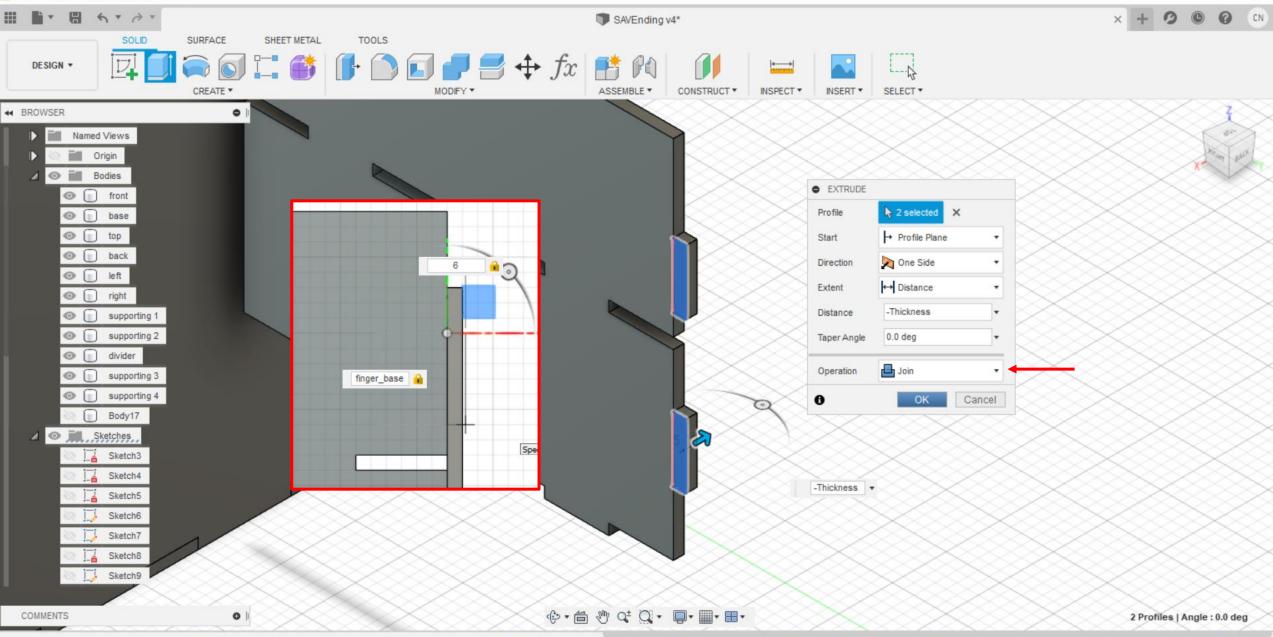
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19. I drew according to the size of the motor, then used rectangular pattern to create 3 more holes, and extrude by *Thickness*.

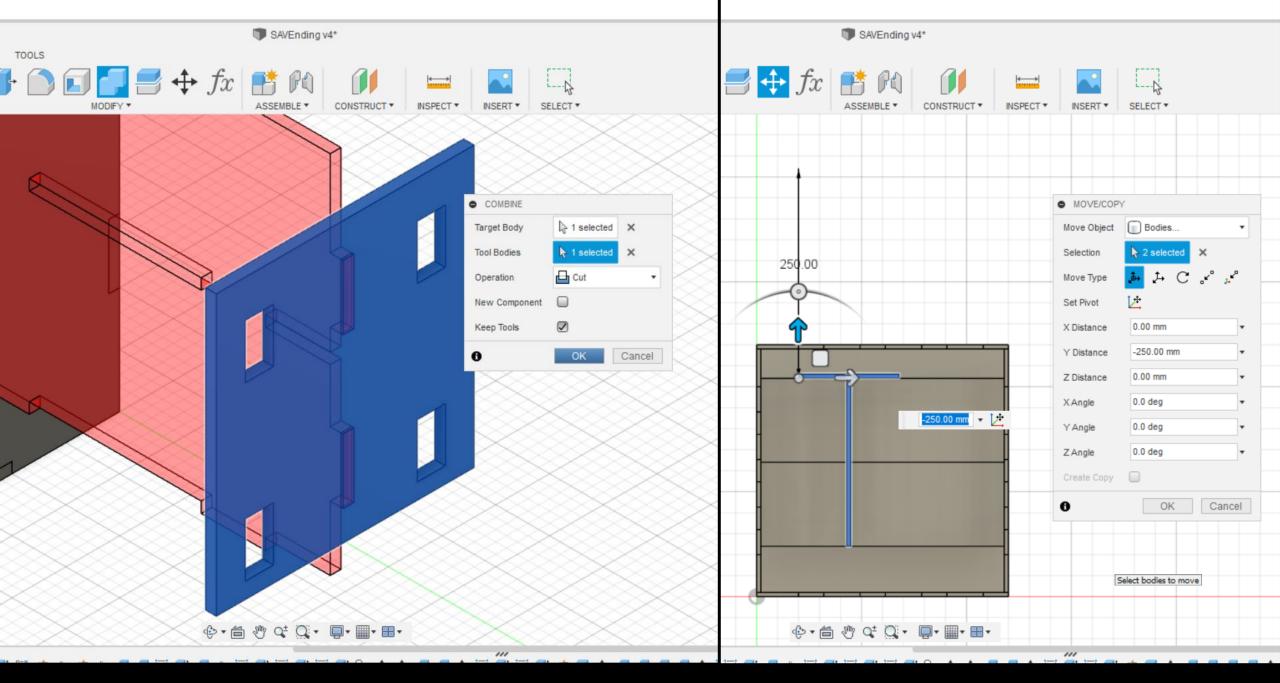
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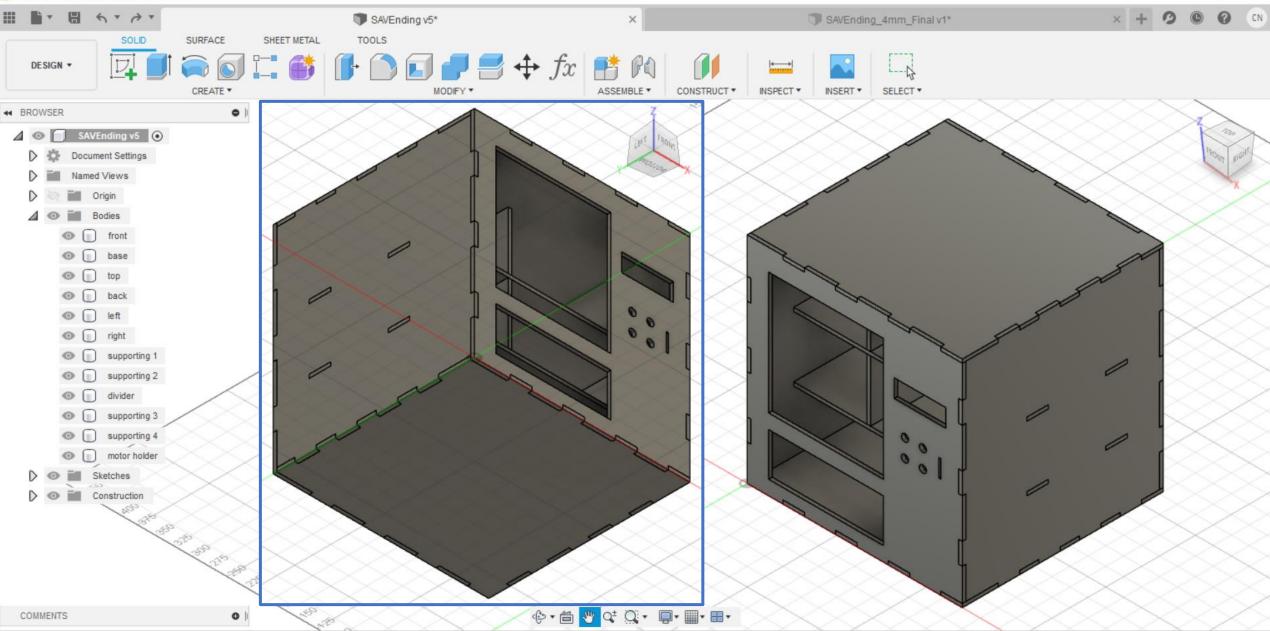
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20. To hold the holder in place without glue, I created 2 fingers (instead of 1 for stability) from the back of the divider.



21. I cut the slots in the motor holder, then pushed these 2 plates into the box.

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SAVEnding structure – Complete!!

What's next?